# RAYMAX® 1330

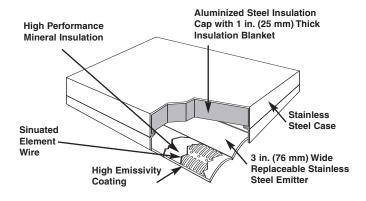
# RAYMAX® 1330— Features Specially Insulated Heater Emitter Strips for Higher Performance

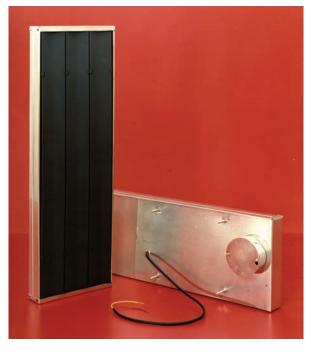
The RAYMAX® 1330 is the only radiant heater that features specially insulated heater emitter strips for higher performance. Watlow developed a unique compacted mineral insulation to electrically insulate the element wire, with a result of superior heat transfer and higher operating capabilities.

Because of its rugged stainless steel construction, the RAYMAX 1330 will last longer. And this relatively new heater features a high emissivity black coating and a uniform, full surface heat source for better efficiency.

#### **Applications**

- · Thermoforming plastics and composites
- Circuit board soldering
- · Heat shrinking of plastic
- Terminal box
- Thermowell
- Mounting studs
- · Thermocouple welded to hot face





#### **Features and Benefits**

#### Field replaceable emitter strips

Allow you to avoid the cost of buying a whole new radiant heater

#### **Rugged metal construction**

· Protects the heater from contaminants

#### No reflectors

No cleaning or replacing

#### No fragile glass or ceramic elements

· No worries involved

#### One-inch thick backside insulation

· Provides better heating efficiency



STL-1330-0805

12001 Lackland Road St. Louis, Missouri 63146 USA Phone: +1 (314) 878-4600 FAX: +1 (314) 878-6814 Internet: www.watlow.com e-mail: info@watlow.com



### **Applications and Technical Data**

### Sizes and Ratings

#### **Thickness**

2.562 inches (65 mm)

#### Volte

 120, 240, 480V~(ac), 1-phase. 3-phase available on units with three or six emitters.

#### **Maximum Watt Density**

• 30 W/in<sup>2</sup> (4.7 W/cm<sup>2</sup>)

#### **Maximum Face Temperature**

700°C (1300°F)

#### **Typical Peak Energy Wavelength**

• 3 microns

Heater Dim.	Minimum	Maximum	Increments
Heated width:	3.187 in (81 mm)	19.125 in (485.77 mm)	3.187 in (81 mm)
Length:	12 in (305 mm)	30.5 in (775 mm)	any

#### **How to Order**

The RAYMAX 1330 and radiant band/strip emitters are available made-to-order only. It is helpful to have the following information available:

- Heated width and length (or diameter for band emitters)
- Total wattage
- Voltage and phase
- · Mounting studs, if desired
- · Mounting legs and leg height, if desired
- Terminal location
- · Terminal box, if desired
- Thermocouple or thermowell, if desired

#### **Availability**

Made-to-Order: Consult Watlow

## **Radiant Band and Strip Emitters**

Constructed using Watlow's exclusive mineral insulation, rugged stainless steel sheath and high emissivity coating, these heaters can operate at temperatures to 700°C (1300°F), and 30 W/in² (4.7 W/cm²).

## **Applications**

- · Heating rotating drums and rollers
- Tube ovens
- · Small spot heating
- · Heat shrinking and curing wire coatings
- · Heat laminating wheels

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Overall = Heated +  $1^{3}/_{16}$  in.

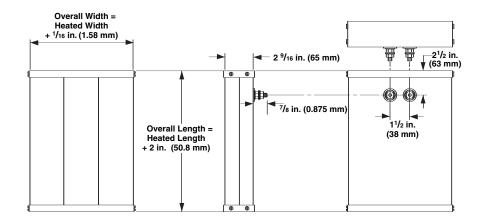
#### Sizes

#### Strip Emitters:

Width: 3 inches (76.2 mm)
Length: 6 inches (152.4 mm) min
31 inches (76.2 mm) max

Band Emitters:

Width: 1 inch (25.4 mm) min 2 inch (50.8 mm) 3 inch (76.2 mm) max



To be automatically connected to the nearest North American Technical and Sales Office call:

# 1-800-WATLOW2

International Technical and Sales Offices: China, +86 (21) 5211-0231 • France, +33 (01) 3073-2425 • Germany, +49 (0) 7253-9400-0 • Italy, +39 (02) 458-8841 • Japan, +81 (03) 3518-6630 • Korea, +82 (02) 575-9804 • Malaysia, +60 (4) 641-5977 • Mexico, +52 (442) 217-6235 • Singapore, +65 6773-9488 • Spain, +34 91 675 12 92 • Sweden, +46 31 7014959 • Taiwan, +886 (0) 7-288-5168 • United Kingdom, +44 (0) 115-964-0777